

IF IN DOUBT ASK

Continuously butt weld
item 4 to bottom edges
of items 1 and 2

After painting insert 20 off M4 hexagon gripserts at positions A

Puddle weld 4 off item 6 to items 1 and 2 in positions as shown, use 2 off location holes and 3 off puddle weld holes

In 3 positions fillet weld
item 5 concentric to Ø18.0
hole on item 2, weld top and
bottom edges as shown

Continuously butt weld item 3
to top edges of items 1 and 2

Stitch weld item 1 to item 2
in 28 positions indicated thus: ☼

Note:

All welds to be dressed back flush
Mask all threads before painting

Material:

Refer to item drawing listed right

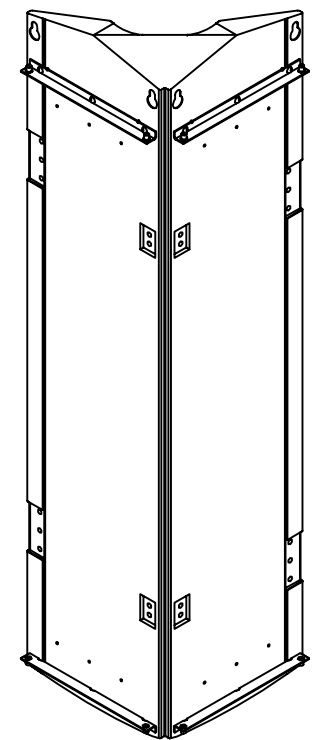
Finish:

Architectural grade polyester powder coated
Colour dark grey semi-gloss to match BS4800, 18B25

Remove all burrs and sharp edges unless otherwise stated
Tolerance unless otherwise stated to be $\pm 0.5\text{mm}$

No.	Description	Qty	Drawing Number
1	Front panel	1	LBSL 260/14/007
2	Back panel	1	LBSL 260/14/008
3	Top panel	1	LBSL 260/14/009
4	Bottom panel	1	LBSL 260/14/010
5	Spacer plate	3	LBSL 260/14/018
6	Bracket	4	LBSL 260/14/019

Do not scale
All dimensions in millimetres
Do not manually alter CAD drawings



B	10.05.07	New Border
A	10.02.2000	FIRST ISSUE
	Date	Revision



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Original design for LBSL by
JEDCO Product Designers and Engineering

**METAL BUS STOP
STANDARD DRAWING**

Title

MKII TIMETABLE DISPLAY
DOUBLE CLUSTER
WELDED ASSEMBLY

CALMS code		
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Drawn	K.N.B.	Checked J.M.
Scale	1:5	Date 10.02.2000
Drawing no. LBSL260/14/006		Rev B