

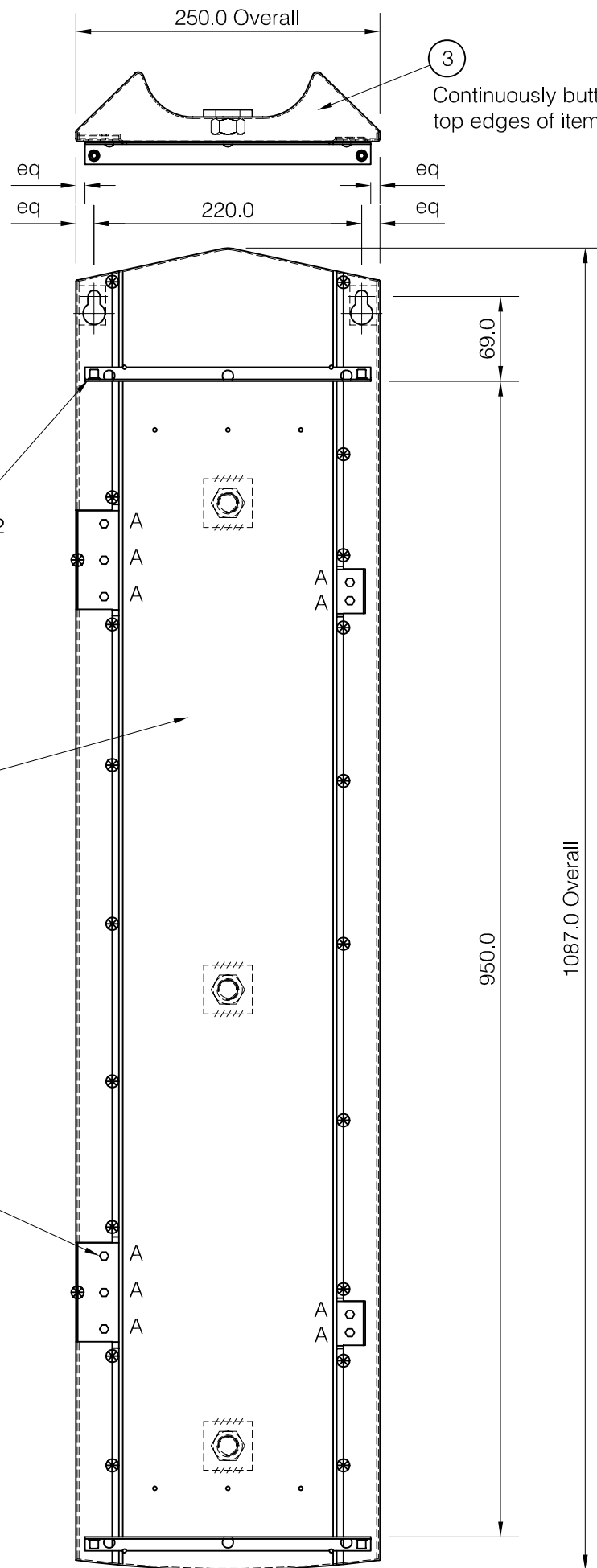
IF IN DOUBT ASK

No.	Description	Qty	Drawing Number
1	Front panel	1	LBSL 260/14/002
2	Back panel	1	LBSL 260/14/003
3	Top panel	1	LBSL 260/14/004
4	Bottom panel	1	LBSL 260/14/005
5	Spacer plate	3	LBSL 260/14/018
6	Bracket	2	LBSL 260/14/019

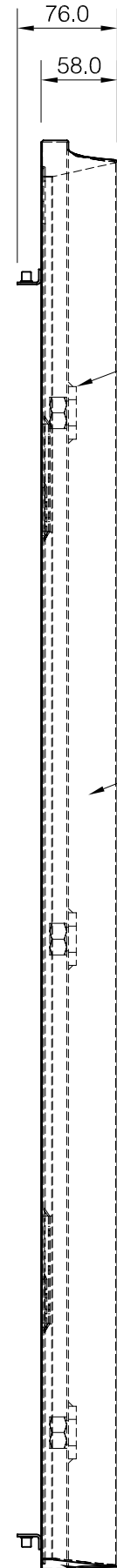
Puddle weld 2 off item 6 to items 1 and 2 in positions as shown, use 2 off location holes and 3 off puddle weld holes

Stitch weld item 1 to item 2 in 21 positions indicated thus: *

After painting insert 10 off M4 hexagon gripserts at positions A



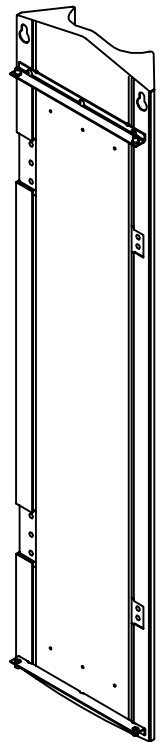
Continuously butt weld item 3 to top edges of items 1 and 2



In 3 positions fillet weld item 5 concentric to Ø18.0 hole on item 2, weld top and bottom edges as shown

Continuously butt weld item 4 to bottom edges of items 1 and 2

Do not scale
All dimensions in millimetres
Do not manually alter CAD drawings



B	10.05.07	New Border
A	03.02.2000	FIRST ISSUE
Date		Revision

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METAL BUS STOP STANDARD DRAWING

Title
MKII TIMETABLE DISPLAY
SINGLE CLUSTER
WELDED ASSEMBLY

CALMS code

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Drawn K.N.B. Checked J.M.

Scale 1:5 Date 03.02.2000

Drawing no. LBSL260/14/001 Rev B

Notes

All welds to be dressed back flush
Mask all threads before painting

Material:

Refer to item drawing listed above

Finish:

Architectural grade polyester powder coated
Colour dark grey semi-gloss to match BS4800, 18B25

Remove all burrs and sharp edges unless otherwise stated
Tolerance unless otherwise stated to be $\pm 0.5\text{mm}$