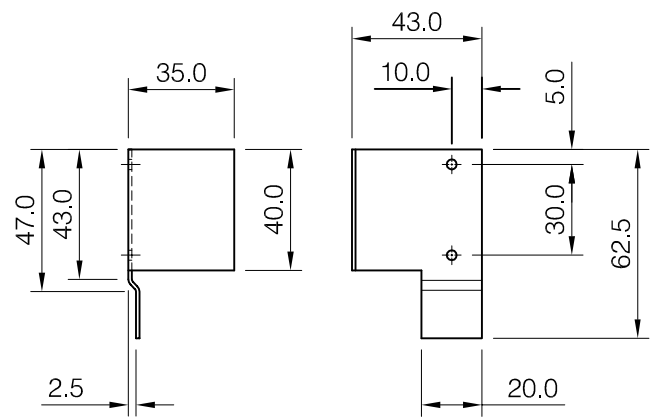
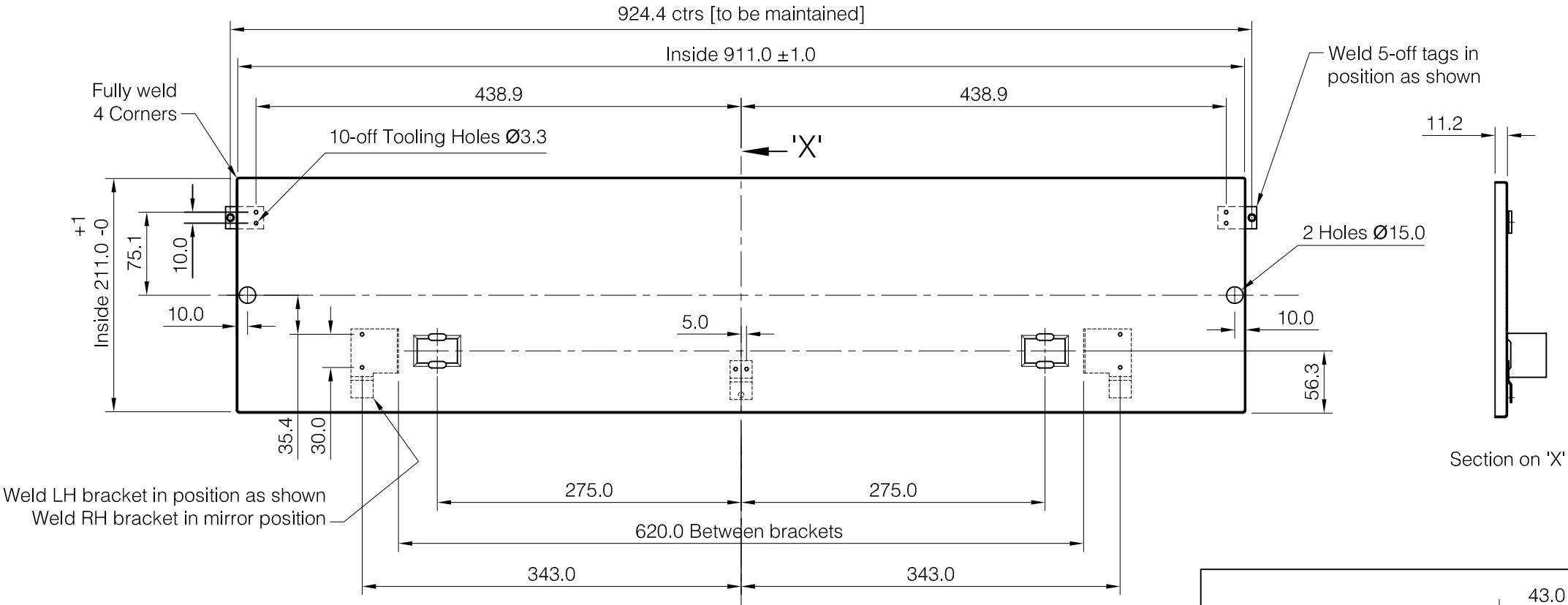
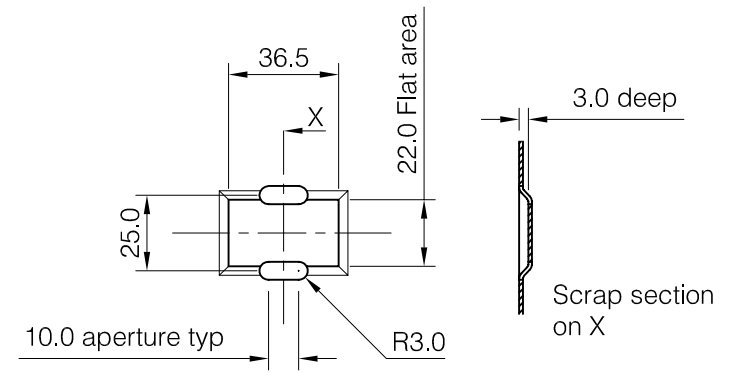


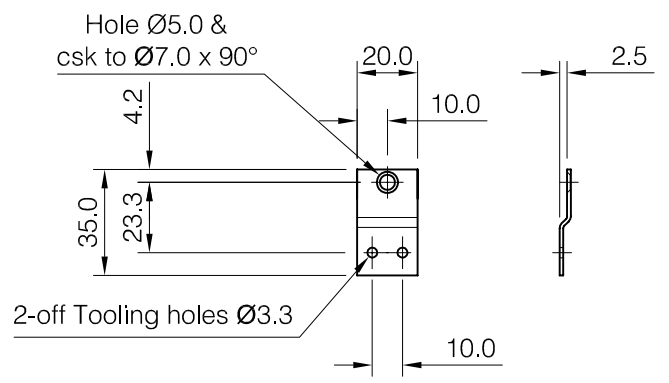
IF IN DOUBT ASK



Bracket Detail
LH shown, RH mirror image
1-off each hand required
Scale 1:2.5



Recessed Form Detail
In 3 positions
Scale 1:2.5



Tag Detail
In 3 positions
Scale 1:2.5

Note:
Fill all tooling holes with weld.
All welds to be dressed back flush.

Material:
18 gauge Stainless steel grade 304

Finish:
Architectural grade polyester powder coated
Colour:White - semi-gloss

Remove all burrs and sharp edges unless otherwise stated
Tolerance unless otherwise stated to be ± 0.5mm

Do not scale
All dimensions in millimetres
Do not manually alter CAD drawings

D	10.05.07	New Border
C	19.11.02	Added brackets LH & RH
		Deleted central recess
		Ø15.0 Holes were Ø10
		Moved side tag central
		Dim 911.0 was 912.0
		Dim 924.4 was 925.4
		Dim 438.9 was 439.4
		Dim 211.0: now +1 -0, was ±1
B	01.11.02	Various changes
A	28.10.02	FIRST ISSUE
Date		Revision

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METAL BUS STOP STANDARD DRAWING

Title
Illuminator tray
For 10.0mm Acrylic Panel

CALMS code

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Drawn K.N.B. Checked J.M.

Scale 1:5 Date 28.10.02

Drawing no. LBSL 260/14/055 Rev D