


IF IN DOUBT ASK

No.	Description	Qty	Drawing Number
1	Front panel	1	TEL-LTB 260/14/041
2	Back panel	1	TEL-LTB 260/14/042
3	Top panel	1	TEL-LTB 260/14/043
4	Bottom panel	1	TEL-LTB 260/14/044
5	Spacer plate	3	TEL-LTB 260/14/018
6	Bracket	2	TEL-LTB 260/14/057

Puddle weld 2 off item 6 to items 1 and 2 in positions as shown, use 2 off location holes and 3 off puddle weld holes

Stitch weld item 1 to item 2 in 21 positions indicated thus: 

After painting insert 10 off M4 hexagon gripserts at positions A

Notes

All welds to be dressed back flush
Mask all threads before painting

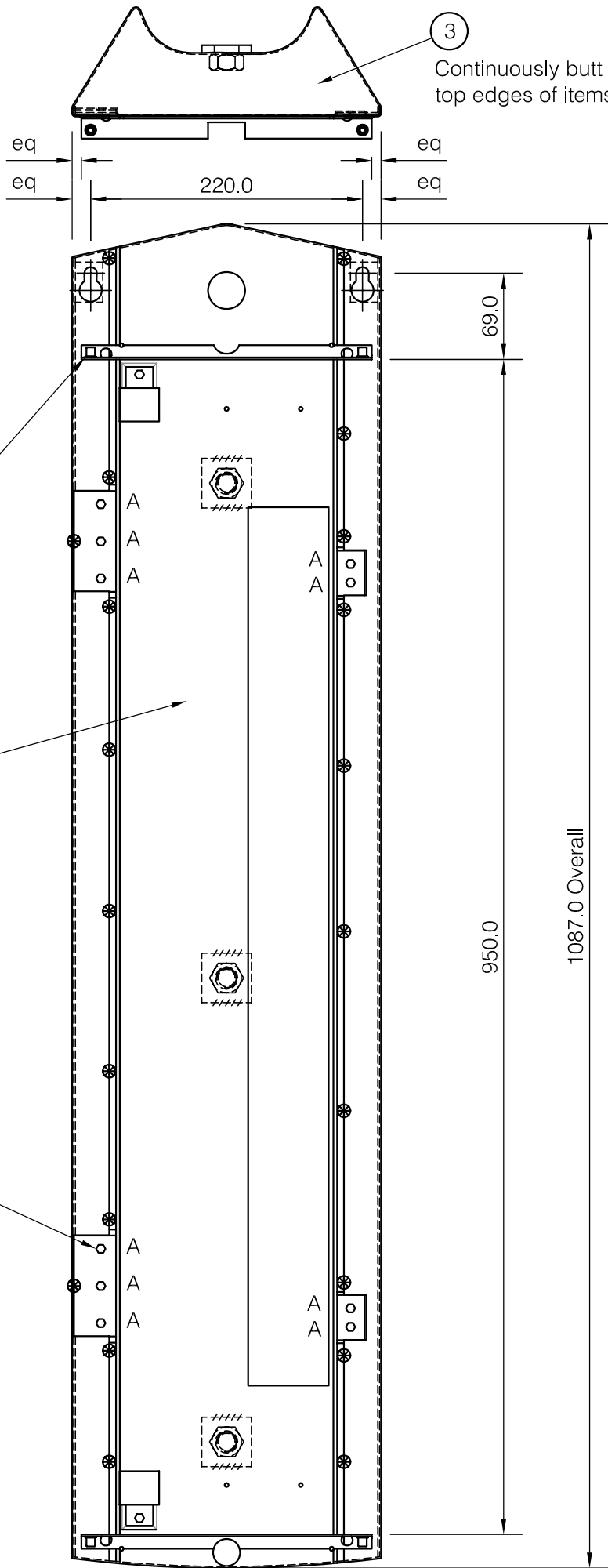
Material:

Refer to item drawing listed above

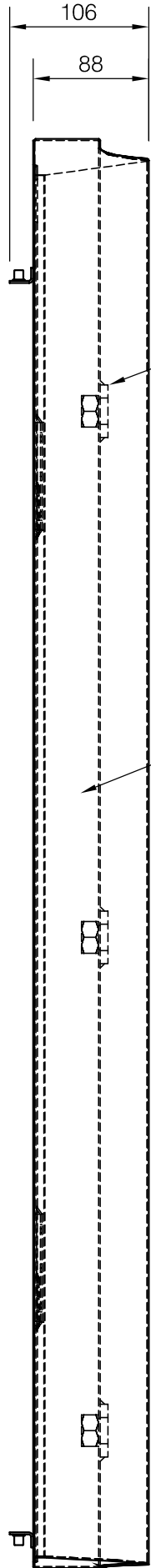
Finish:

Architectural grade polyester powder coated
Colour dark grey semi-gloss to match BS4800, 18B25

Remove all burrs and sharp edges unless otherwise stated
Tolerance unless otherwise stated to be $\pm 0.5\text{mm}$



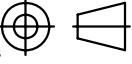
Continuously butt weld item 3 to top edges of items 1 and 2



In 3 positions fillet weld item 5 concentric to $\text{Ø}18.0$ hole on item 2, weld top and bottom edges as shown

Continuously butt weld item 4 to bottom edges of items 1 and 2

Do not scale
All dimensions in millimetres
Do not manually alter CAD drawings



B	10.05.07	New Border
A	28.10.02	FIRST ISSUE
	Date	Revision

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METAL BUS STOP
STANDARD DRAWING

Title
MKII TIMETABLE DISPLAY
SOLAR SINGLE CLUSTER
WELDED ASSEMBLY

CALMS code

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Drawn	K.N.B.	Checked	J.M.
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Scale	1:5	Date	28.10.02
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Drawing no.	Rev
LBSL 260/14/040	A